



Structural effects on magnetic property of reciprocal opalline structures of iron–nickel alloys prepared with template-assisted electrodeposition

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ABSTRACT

Reciprocal opalline structures, opals and corresponding inverse opals, of iron–nickel alloys (FeNi_3) were successfully fabricated with template-assisted electrodeposition processes. The magnetic properties of the structures were studied against the structural features, including shape and characteristic length, of these reciprocal opals. The magnetic FeNi_3 opals and corresponding inverse opals were obtained from starting polystyrene opals via a double and single templating procedure, respectively. The structural feature sizes of the opal and corresponding inverse opal were adjusted with the diameter of the starting PS spheres, from 250 to 440 nm. The coercive fields of the inverse opals were found much larger than those of the corresponding opals, attributable to the strong local shape anisotropy and intersections of the thin backbone of the inverse opal. The coercive fields increased with decreasing structural feature size, because of the increase in the densities of domain wall pinning sites and domain vortex sites caused by the feature size reduction. The present work demonstrated the drastic effects of shape and characteristic length on the coercive fields of reciprocal structures.

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1. Introduction

Nanostructured magnetic materials have drawn much research attention in the past decade because of the wide range potential applications in sensor (O'Barr *et al.*, 1997; Schneider *et al.*, 2001; Wu *et al.*, 2006), magnetic storage (Duvail *et al.*, 1998; Wassermann *et al.*, 1998), and magnetoelectronic devices (Bal *et al.*, 2002; Bibes *et al.*, 2002; Xi and Shi, 2004). For such materials, the structure and feature size have profound influences on their magnetic properties because of the strong magnetic interactions bound to occur within the structure. Consequently, the precise structure control of magnetic materials becomes a challenging issue and has drawn much research attention in recent years. A wide range of approaches have been developed to prepare controllable nanostructured materials of unusual magnetic properties, such as ultrathin films (Chang *et al.*, 2007; Li and Wang, 2000; Xu *et al.*, 1998; Zhao *et al.*, 2006), nanowire arrays (Cagnon *et al.*, 2007; Huang *et al.*, 2002; Liang *et al.*, 2005; Zhang *et al.*, 2003; Zheng *et al.*, 2000), multilayer films (Ghosh *et al.*, 2006; Kirk *et al.*, 2002; Liu *et al.*, 2005), and macroporous structures (Eagleton and Searson, 2004; Galloro *et al.*, 2002). Among the many approaches, colloidal template-assisted electrochemical depositions have gained popularity for creation of macroporous structures because of their simplicity and cost effectiveness. Furthermore, the resulting

macroporous structures belong to a class of photonic crystals, termed synthetic opals and inverse opals, and may possess additional functioning properties (Kahi and Grishin, 2004; Wang and Fan, 2005).

Photonic crystals are a special class of composite structure possessing periodic variation in dielectric contrast. Such structures exhibit the unusual optical phenomenon of photonic bandgap, from which applications in advanced optical and sensing devices such as waveguide (Kuo and Lu, 2007), superprism (Kosaka *et al.*, 1998), microcavity (Foresi *et al.*, 1997), filter (Fan *et al.*, 1998), and chemical sensor (Kuo *et al.*, 2007) have been developed. Magnetic opals and inverse opals thus may possess multiple functionalities for novel applications combining/coupling magnetic and optical properties.

In this article, the opal and corresponding inverse opal of FeNi_3 were successfully fabricated with electrodeposition from starting polystyrene (PS) opals via a double and single templating procedure, respectively (Kuo and Lu, 2008a,b). With such structures available, one can study the variations in magnetic property of reciprocal structures caused by the fundamental differences in their structural features. Here, FeNi_3 is one of the permalloys ($\text{Fe}_{100-x}\text{Ni}_x$, $x = 35\text{--}82$), which are soft magnetic materials with negligible magnetostriction and magnetocrystalline anisotropies. With this model material, one can rule out the possible contributions to the magnetic variations resulting from the magnetostriction and magnetocrystalline anisotropy effects. The in-plane (with the externally applied magnetic field parallel to the substrate) coercive fields of the reciprocal opalline structures

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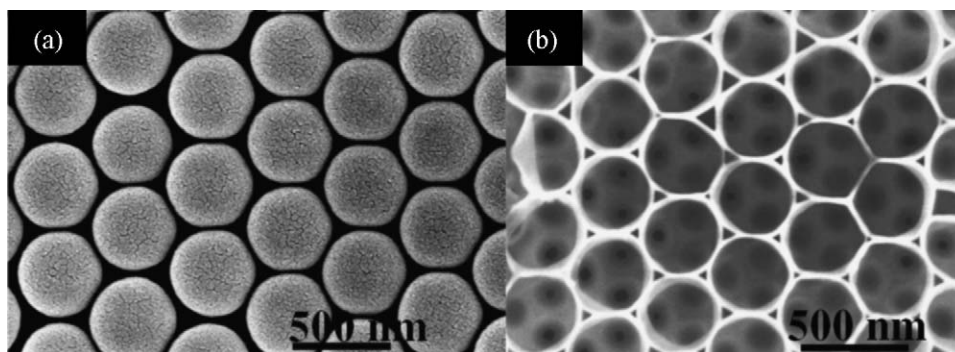


Fig. 1. Top view SEM images of (a) the PS opal template and (b) polypyrrole inverse opal template.

of FeNi_3 were found to vary drastically subject to variations in structure and feature size.

2. Experimental

Uniform sized PS spheres were prepared using an emulsifier-free emulsion polymerization process (Im *et al.*, 2002), with the sphere diameter adjusted by the amount of co-monomer addition. Typically, 0.01 g co-monomer of sodium styrene sulfonate and 0.25 g buffer of sodium bicarbonate were added into 450 g deionized water at 75 °C. After stirring for 10 min, 50 g styrene monomer was introduced into the solution and the mixture was further stirred for 2 h. The polymerization reaction was initiated by introducing 0.25 g initiator of potassium persulfate into the solution and the polymerization proceeded for 24 h. The resulting PS spheres were with a diameter of 440 nm. To obtain PS spheres with diameters of 250, 320, and 400 nm, 0.1, 0.04, and 0.02 g of co-monomer were used, respectively.

Slide glass, coated with 10 nm of adhesion-promoting chromium layer followed by 100 nm of gold layer as the conductive layer by thermal evaporation under vacuum at a depositing rate of 1 Å/s, was used as the deposition substrate. The starting PS opals were obtained with a vaporization-assisted vertical deposition process (Jiang *et al.*, 1999). Typically, the deposition substrate was immersed vertically into an ethanolic PS suspension of 1.5 wt% at 25 °C and let still for PS opal formation. With evaporation of ethanol, the liquid level dropped slowly and the PS spheres self-assembled into an fcc array, forming the PS opal, on the slowly exposing substrate surface.

The resulting PS opals, in addition to serving as a template for creation of the FeNi_3 inverse opals, were also used as a template to construct polypyrrole inverse opals, later used for fabrication of the FeNi_3 opals, by infiltrating polypyrrole into the void space of the PS opals through electrodeposition, followed by solvent etching removal of the PS template. The electrodeposition of polypyrrole

was carried out in a three-electrode cell using Pt as the counter electrode and a saturated calomel electrode (SCE) as the reference electrode. The deposition was operated at 0.6 V (versus SCE) in the electrolyte of 0.04 M NaCl and 0.2 M pyrrole aqueous solution. The solvent etching was achieved with immersion in tetrahydrofuran (THF) at 60 °C for 1 h twice. The resulting polypyrrole inverse opal template was baked at 200 °C for 2 h to reduce the conductivity of the polypyrrole backbone to enable a bottom-up electrodeposition growth of FeNi_3 in the following step. The electrodeposition of FeNi_3 into the PS opals and polypyrrole inverse opals, for completion of the FeNi_3 opal and inverse opal fabrication, respectively, was carried out at −1.2 V (versus SCE) in an aqueous electrolyte composed of 21 g/L NiSO_4 , 5.6 g/L FeSO_4 , 6.2 g/L H_3BO_3 , and 1.4 g/L sodium dodecyl sulfate (SDS) at pH 2.5 adjusted by H_2SO_4 . Note that because of the well know abnormal codeposition phenomenon commonly encountered in codeposition of metallic species, more than stoichiometrically necessary Ni source was used. The addition of SDS helped the penetration of aqueous electrolytes into the narrow void space afforded by the hydrophobic PS opals or polypyrrole inverse opals.

Field emission scanning electron microscope (FE-SEM) images were obtained on a JEOL JSM-6700 microscope operated at 3 kV. XRD spectra were recorded on MAC Science, MXP18 (X-ray diffractometer, $\lambda = 1.54056 \text{ \AA}$). The in-plane coercive fields were measured with a vibrating sample magnetometer (VSM).

3. Results and discussion

Fig. 1 shows the typical top-view SEM images of the PS opal and polypyrrole inverse opal, constructed from starting PS spheres of 440 nm, which were the direct templates used to create the FeNi_3 inverse opal and opal, respectively. The hexagonal arrangements of the PS spheres and air spheres of the images revealed the (1 1 1) growth plane of the fcc structure. Evidently, the two structures are reciprocal to each other and possess dramatically different

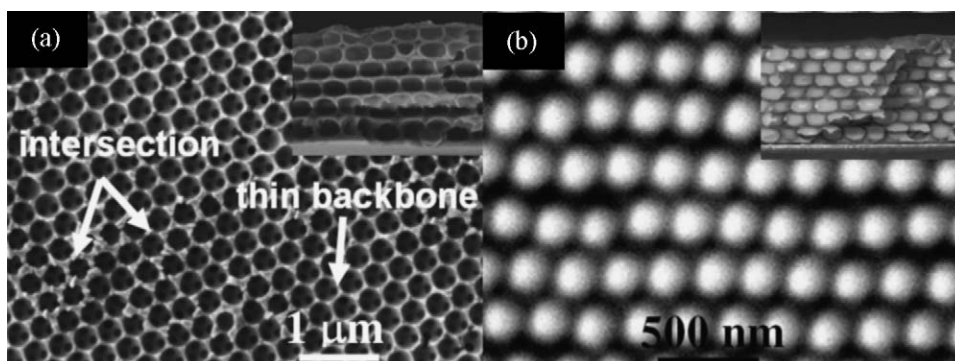
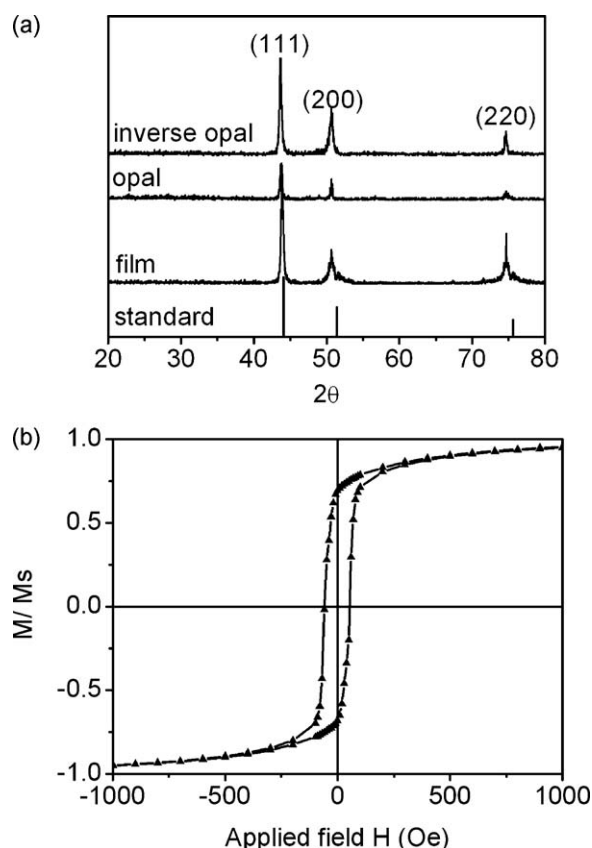


Fig. 2. Top view SEM images of the resultant FeNi_3 (a) inverse opal and (b) opal, with the corresponding cross-sectional SEM images shown in the insets.

**Table 1**

In-plane coercive fields (Oe) of FeNi₃ opals and inverse opals as a function of starting PS sphere size.

Structure	Diameter (nm)			
	250	320	400	440
Opal	21	14	9.5	6.6
Inverse opal	165	111	81	57
Film		6		

substrate plane. Several points can be observed from the table. First, at the same PS sphere diameter, the in-plane coercive fields of the inverse opals were much larger than those of the corresponding opals. As already identified that the compositions and crystalline phases of the iron–nickel alloys deposited in the FeNi₃ opal, inverse opal, and film were the same, the drastic differences in in-plane coercive fields most likely came from the structural characteristics of the samples. For the opals, the primary characteristic length is the diameter of the constituent spheres, in the order of several hundreds of nanometers, whereas for the inverse opals the primary characteristic length is the width of the thin backbone, around several tens of nanometers. Evidently, there existed about one order of magnitude difference in characteristic length. More importantly, such differences in characteristic length were accompanied by the strong shape anisotropy of the thin backbone of the inverse opal. The thin backbones make it difficult for the magnetic domains to rotate when subject to externally applied magnetic fields, leading to larger coercive fields (Barnard *et al.*, 1996; Eagleton and Searson, 2004). The narrow space of the thin backbone also promoted domain wall pinning, again resulting in larger coercive fields. Furthermore, the intersections of these thin backbones served as the sites for possible magnetic domain vortices, further favoring larger coercive fields (Bartlett *et al.*, 2003). In contrast to the situation encountered in inverse opals, smaller void fractions and larger Ni₃Fe structural feature sizes were associated with the Ni₃Fe opals. Both factors decrease the contribution of the locking effect to the coercive fields. Consequently, significant increases in coercive field, about 8-fold, were observed for the inverse opals as compared with the corresponding opals.

Second, the coercive fields of both the FeNi₃ opals and inverse opals increased with decreasing diameter of the material and air sphere, respectively. As the diameter of the sphere, material or air, decreases, the densities of surface areas and thus the domain wall pinning sites and domain vortex sites increase (Ross *et al.*, 2002; Wegrowe *et al.*, 1999), leading to enhanced coercive fields. For opals, the increase in sphere diameter makes the opal structure appear and behave more like a bulk structure. At the sphere diameter of 440 nm, the in-plane coercive field of the FeNi₃ opal was almost the same with that of the FeNi₃ film.

4. Conclusion

FeNi₃ opals and corresponding inverse opals were successfully fabricated with a single and double template-assisted electrodeposition processes, respectively. The two reciprocal opalline structures exhibited drastically different magnetic properties, attributable to the differences in structural characteristics. The thin backbones and the intersections of which of the inverse opals gave rise to much enhanced coercive fields for the inverse opals as compared to the corresponding opals. The decrease in sphere diameter increased the densities of surface areas and thus domain wall pinning sites and domain vortex sites, leading to larger coercive fields.

structural characteristics. The opal structure is composed of regularly arranged material spheres at point contacts and has a characteristic length scale of the diameter of the constituent spheres, whereas the inverse opal structure is a highly porous network with regularly arranged air spheres embedded and takes the thickness of the thin backbone as the primary characteristic length scale. Furthermore, there are formed a high density of intersections of the thin backbones in the inverse opal structure. These structural differences caused drastic differences in in-plane coercive fields for reciprocal magnetic opals and inverse opals.

Fig. 2 shows the typical top-view SEM images for the fabricated FeNi₃ opal and inverse opal, with the corresponding cross-sectional SEM images shown as the insets. Note that when preparing the samples for the cross-sectional SEM images, the samples had to be cut to create cleavages for SEM imaging, and the compression force applied to the samples distorted the structures and thus the constituent PS spheres and air spheres of the FeNi₃ opal and inverse opal, respectively, appeared elongated in the plane direction.

The crystalline phase of the iron–nickel alloy was identified with the XRD patterns. For comparison purposes, iron–nickel alloy thin films deposited on a gold coated slide glass were also prepared with the same electrodeposition conditions. The XRD patterns, Fig. 3(a), show that pure FeNi₃ of cubic phase (JCPDs No. 65-3244) was obtained for the opal, inverse opal, and thin film samples.

The in-plane coercive fields of the FeNi₃ opals and inverse opals as a function of the diameter of the starting PS spheres were tabulated in Table 1. Also included is the coercive field for the FeNi₃ film for comparison. Fig. 3(b) shows a typical hysteresis loop of the sample with the applied magnetic field pointed parallel to the

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